

LAPRENE® NERO 830901778 - SEBS

Physical properties	Value	Unit	Test Standard
Density	1040	kg/m³	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100% strain	1.8	MPa	ISO 37
Tensile stress at 300% strain	2.6	MPa	ISO 37
Tensile strain at break (TPE)	750	%	ISO 37
Tensile stress at break (TPE)	6.4	MPa	ISO 37
Shore A hardness, 15s	66	-	ISO 868
Tear strength	24	kN/m	ISO 34-1

Typical injection moulding processing conditions

Temperature	Value	Unit	Test Standard
Zone1 temperature	165 - 175	°C	-
Zone2 temperature	175 - 185	°C	-
Zone3 temperature	180 - 190	°C	-
Nozzle temperature	185 - 195	°C	-
Mold temperature	20 - 40	°C	-